



SPECIFICATIONS		COMPONENTS
• Resistance to lateral force R max.	32 kips	<b>WELDLOK 32</b> 1 upper component (forged) No. 9220\20\33 or 1 upper component (forged) No. 9220\20\36 or 1 upper component (forged) No. 9220\20\41 1 lower component No. 9220\--\20 2 Modified M20 HHCS x 35mm 2 20mm jam nuts 2 hardened structural washers, 3/4" Dia.
• Bolt torque	180 ft-lbs	
• Lateral adjustment, total	3/4"	
• "N" available noses	12, 15mm	
• Weight	6.38 lbs	
<b>NOTES</b>		
See "Selection Table" for "F" Dimensions. See "General Specifications Weldlok Series" for additional clip information.		

**GANTREX RAIL CLIP WELDLOK™ 32**

SELECTION TABLE					
RAIL SIZE (lbs/yd)	F (IN)	RAIL ONLY CLIP PART NO.	GANTREX PAD MODEL NO.	RAIL ON GANTREX PAD CLIP PART NO.	AT SPLICE BAR CLIP PART NO.
A100	7.87"	WELDLOK 32/A100	200 RBS	WELDLOK 32/A100P	WELDLOK 32C (4 per joint)
A120	8.66"	WELDLOK 32/A120	220 RBS	WELDLOK 32/A120P	
171 CR	6"	WELDLOK 32/171	150 RFS	WELDLOK 32/171P	
175 CR	6"	WELDLOK 32/175	150 RFS	WELDLOK 32/175P	

See specification "Weldlok Clip Series" for general information.

**NOTES**

- 1) The Weldlok 32 is standard with a forged steel upper component and vulcanize-bonded rubber nose.
- 2) To order clips without rubber noses consult GANTREX for proper selection.
- 3) GANTREX clips are available to suit most rail sections. Please consult GANTREX for details if your rail does not appear in the above table.
- 4) GANTREX recommends that rail joints be welded wherever possible.
- 5) Ask GANTREX for information on **extra low profile** clips.
- 6) Narrow lower components (Weldlok 10 Series and Weldlok 20 Series) are available for special applications. Consult GANTREX for details, or refer to Weldlok 10 or 20 Series literature sheets.
- 7) Contact GANTREX for available protective coatings.

**MATERIALS**

Upper Component . . . . . Forged Steel  
 Lower Component . . . . . Weldable Forged Steel  
 Pressure Block (Nose) . . . . . Synthetic Rubber

**INSTALLATION**

The lower component is welded to the support parallel to the axis of the rail and the upper component fastened to it by means of two M20 HHCS x 35mm bolts. For full instructions, refer to GANTREX Weldlok 10, 20, 32 & 43 Series Suggested Weld and Installation Instruction sheet. Do not use cleaning fluids or protective coatings which contain ketones or similar chemicals, as they may seriously damage the rubber nose.

For complete crane runway installation services including rail welding, please contact GANTREX SYSTEMS through any of the sales offices listed below.

GANTREX reserves the right to discontinue or change specifications at any time without prior notice and without incurring any obligation whatsoever.



**TOLL FREE: 800 2 GANTREX (800) 242-6873**

**Web site: [www.gantrex.com](http://www.gantrex.com) • Email: [sales@gantrex.com](mailto:sales@gantrex.com)**

© GANTREX, 2008  
 PRINTED in U.S.A.

Rev. 01/08