



SPECIFICATIONS		COMPONENTS
• Resistance to lateral force R max.	15 kips	WELDLOK 15
• Bolt torque	150 ft-lbs	1 upper component No. 9116\12\36
• Lateral adjustment, total	1/2"	1 upper component No. 9116\12\31\Z
• "N" available noses	1/2", 11/16"	1 lower component No. 9116\--\22
• Weight	2.1 lbs	1 gr. 5 hex capscrew, 5/8" Dia. X 1 3/4"
NOTES		1 A325 hex nut, 5/8" Dia.
See "Selection Table" for "F" Dimensions.		1 hardened washer, 5/8" Dia.
See "General Specifications Weldlok Series" for additional clip information.		

GANTREX RAIL CLIP WELDLOK™ 15

SELECTION TABLE					
RAIL SIZE (lbs/yd)	F (in)	RAIL ONLY CLIP PART NO.	GANTREX PAD MODEL NO.	RAIL ON GANTREX PAD CLIP PART NO.	AT SPLICE BAR CLIP PART NO.
40 ASCE	3 1/2"	WELDLOK 15/40	85 RFS	WELDLOK 15/40P	WELDLOK 15C (4 per joint)
60 ASCE	4 1/4"	WELDLOK 15/60	105 RFS	WELDLOK 15/60P	
80 ASCE	5"	WELDLOK 15/80	130 RFS	WELDLOK 15/80P	
85 ASCE	5 3/16"	WELDLOK 15/85	130 RFS	WELDLOK 15/85P	
104 CR	5"	WELDLOK 15/104	130 RFS	*	
105 CR	5 3/16"	WELDLOK 15/105	130 RFS	*	
135 CR	5 3/16"	WELDLOK 15/135	130 RFS	*	

* Not recommended. Consult GANTREX.

NOTES

- 1) The Weldlok™ 15 is standard with a forged steel upper component and vulcanized-bonded rubber nose.
- 2) To order clips without rubber noses consult GANTREX for proper selection.
- 3) GANTREX clips are available to suit most rail sections. Please consult GANTREX for details if your rail does not appear in the above table.
- 4) GANTREX recommends that rail joints be welded wherever possible.
- 5) Ask GANTREX for information on **extra low profile** clips.
- 6) Contact GANTREX for available protective coatings.

MATERIALS

Upper Component Forged Steel or Ductile Cast Iron
 Lower Component Weldable Forged Steel
 Pressure Block (Nose) Synthetic Rubber

INSTALLATION

The lower component is welded to the support parallel to the axis of the rail and the upper component fastened to it by means of one 5/8" Dia. Grade 5 hex head capscrew. For full instructions, refer to GANTREX Weldlok 15 Series Suggested Weld and Installation Instruction sheet. Do not use cleaning fluids or protective coatings which contain ketones or similar chemicals, as they may seriously damage the rubber nose.

For complete crane runway installation services including rail welding, please contact GANTREX SYSTEMS through any of the sales offices listed below.

GANTREX reserves the right to discontinue or change specifications at any time without prior notice and without incurring any obligation whatsoever.



TOLL FREE: 800 2 GANTREX (800) 242-6873

Web site: www.gantrex.com • Email: sales@gantrex.com

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Rev. 01/08